



AERON



PC-21
Local Extractors

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White design



**Stainless steel
suction nozzle**

R

2000, 3000, 4000

with gas spring

Local extractor for all kinds of worksites where flexible design and efficient extraction are important

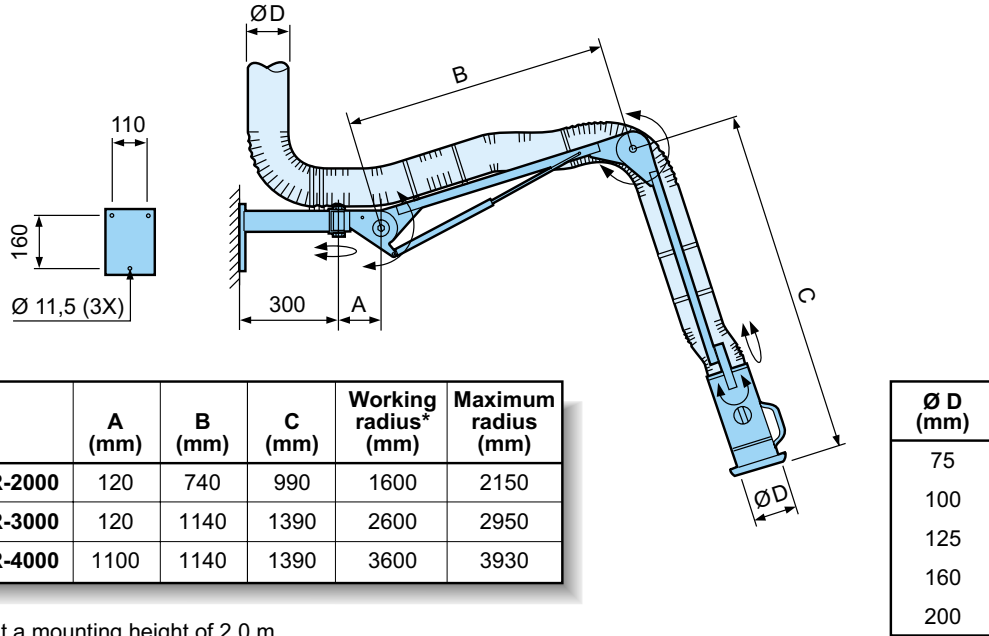
The FUMEX local extractor R, with lengths 2, 3 and 4 m, has a stable construction and is equipped with a gas spring that balances the dead weight of the arm. For this reason the R is extremely easy to handle at the same time as it stays without rebounding when positioned, even in the outer positions.

The FUMEX R may easily be adapted to different uses with e.g. five different hose diametres as standard. Different hose qualities may also be chosen for most kinds of aggressive chemicals, as well as stainless steel suction nozzle and hood.

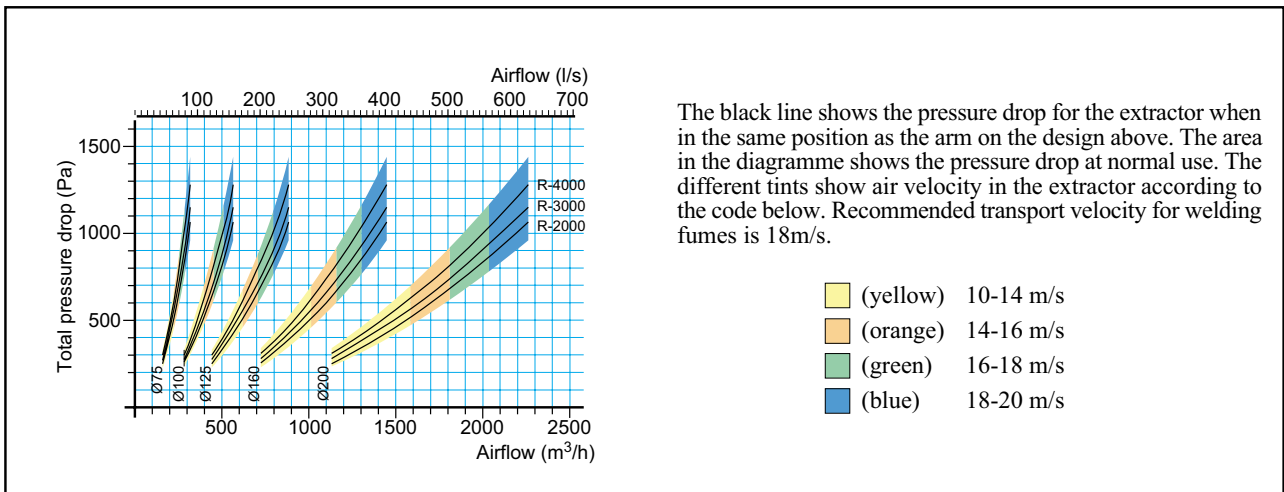
FUMEX always designs its local extractors with supporting arms on the outside, which ensures a natural and undisturbed air flow. In addition, the pressure drop will be low and there is hardly any risk of ducts being blocked. The R may also be equipped with a flat screen hood for even greater efficiency. A conical hood, with or without halogen light, is also available.

Adjustments of joints as well as main-tenance can easily be taken care of with hand tools from the outside.

The FUMEX R is easy to install and delivered with brackets for ceiling or floor mounting.



* At a mounting height of 2.0 m and a working height of 750 mm



Hose

Made of spring steel coil completely embedded in PVC-coated polyamide fabric. For other hose qualities, contact FUMEX.

Delivery

For easy installation, the arm is delivered fully assembled including bracket for wall mounting. Other hose qualities that can withstand aggressive chemicals or other special requirements are available on request. Accessories include stainless steel suction nozzles. Brackets for ceiling and floor mounting as well as flat screen hood or conical hood, with or without halogen light, are also available.

Hose

Qualities Non-inflammable, suitable for welding fumes and flue gas.
 Temperature range -10°C to +90° C

Other information

Surface treatment of metal components Powder coating
 Weight 11, 13 and 23 kg



White design



Suction nozzle with 360° swivel

RX

2000, 3000, 4000

with gas spring

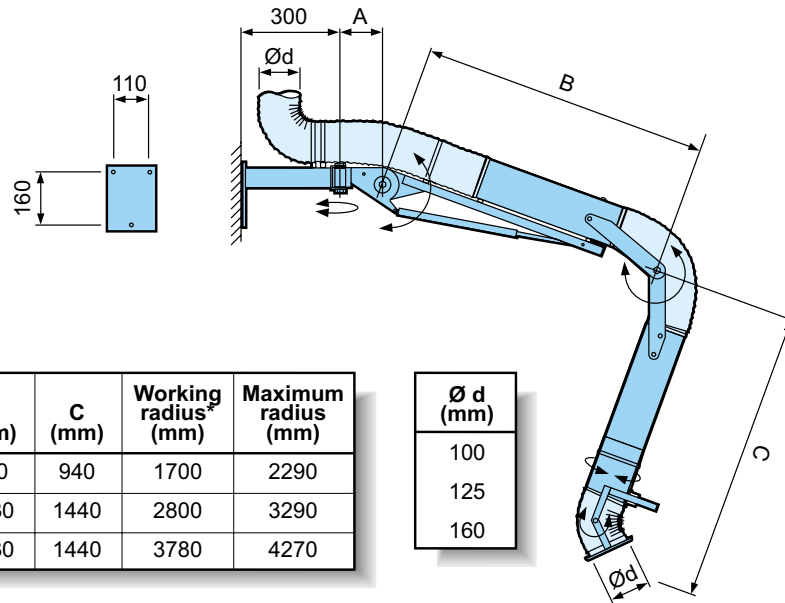
Local extractor for e.g. welding worksites where great flexibility and efficient extraction are important

The FUMEX local extractor RX, with lengths 2, 3 and 4 m, is equipped with a gas spring that balances the dead weight of the arm. For this reason, the RX is extremely easy to handle at the same time as it stays without rebounding when positioned, even in the outer positions. The suction nozzle incorporates a swivel function and may be rotated 360° and moved to a 90° angle. This allows the suction nozzle to be positioned as required.

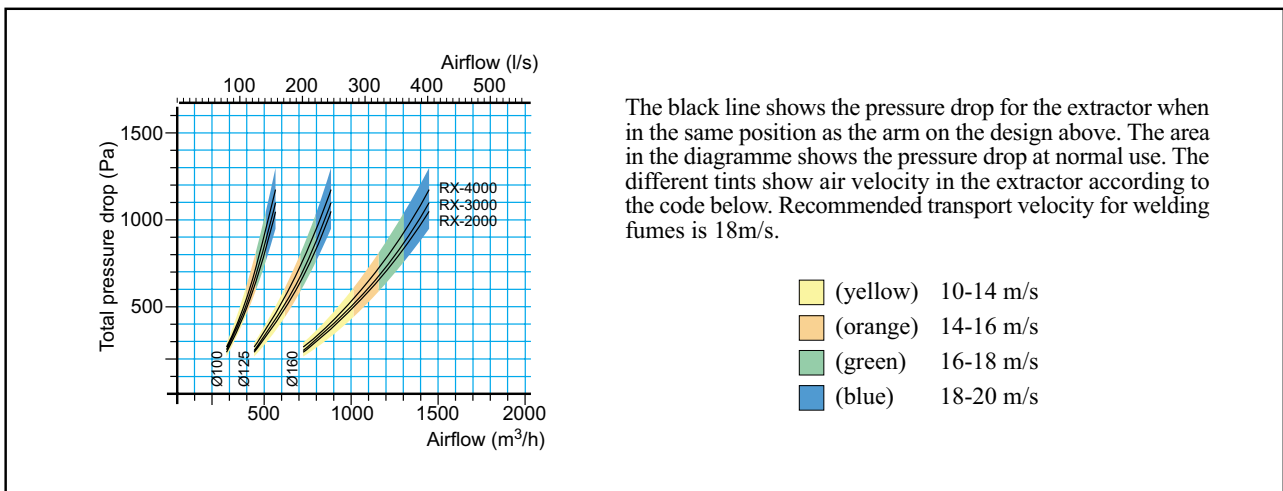
FUMEX always designs its local extractors with supporting arms on the outside, which ensures a natural and undisturbed air flow. In addition, the pressure drop will be low and there is hardly any risk of ducts being blocked. The RX may also be equipped with a flat screen hood for even greater efficiency. A conical hood, with or without halogen light, is also available.

The smooth inside of the suction duct makes the RX very easy to clean. Adjustments of joints as well as main-tenance can easily be taken care of with hand tools from the outside.

The FUMEX RX is easy to install and can be delivered with brackets for ceiling, floor or bench mounting.



* At a mounting height of 2.0 m and a working height of 750 mm



Hose

Made of spring steel coil completely embedded in PVC-coated polyamide fabric.
For other hose qualities, contact FUMEX.

Tube

Made of powder coated, rounded sheet steel

Delivery

For easy installation, the arm is delivered fully assembled including bracket for wall mounting. The arm can also be delivered in white coating and tubes in stainless steel. Accessories include brackets for ceiling, floor and table mounting as well as flat screen hood or conical hood with or without halogen light.

Hose

Qualities Non-inflammable, suitable for welding fumes and flue gas.
Temperature range -10°C to +90° C

Gas spring

Working temperature + 20° C
Temperature range -40°C to +90° C

Other information

Surface treatment of metal components Powder coating
Weight 14, 18 och 24 kg



The idea

An extractor arm extracts smoke, dust and gases directly at source – before the contamination has spread in the premises and been inhaled.

Handling and airflow

Quick and easy handling of the extraction hood is essential otherwise it will not be used. With an airflow of 700–1000 m³/h through the hood you will catch smoke, dust and gases in an area of approx. 0,5 m diameter if the hood is within 0,3–0,5 m from the contamination source.

Free airflow in the hose

There is free air flow from wall fitting to hood, neither support frame, joints or balance weights are mounted in the hose, making for:

- better suction for a given fan size or you can use a smaller fan which will save electricity costs.
- lower noise level. No irritating air noises from parts inside the hose.
- no dirty support frame and friction joints which wear out and are difficult to reach.

The perfect fume extractor

The Plymouth development team have managed to construct the almost perfect fume extractor. The external hydraulically suspended parallelogram arms is the secret.

No shaky friction joints, counter weights or jamming telescopic tubes are needed. The hood is incredibly easy to move whilst remaining 100% stable in all positions. The constant adjustment problem is over.

The high quality extractor arm

Plymouth Super-Max® is a high quality extractor arm. It is equipped with a long strong hood made of steel to withstand wear and tear from sparks, chemicals and heat. It has a built in adjustable damper. The extractor hood can be angled more than 90° in *all* directions. The hose is very durable.

A hose is considerably more durable against tough knocks and blows than for example thin steel- or aluminum tubes, which quickly get battered.

A very profitable investment

Plymouth extractors decrease the need for general ventilation as well as the amount of dust in the air. Less dust will give less wear on the machinery, less cleaning in the workshop and in the office, better lighting (no dirty lamps), cleaner material handling (washing baths in the paintshop will last longer), higher working tempo (dirty air is tiring) and less absence (bronchial illnesses).

Few other investments will cut costs in the same way.

25 years experience

25 years experience of construction and production are at your disposal! The Plymouth extraction systems are a combination of well tested solutions and new ideas.

Plymouth is always a step ahead, but not expensive!

SUPER-MAX 160 MM Ø



1,5 m • 2 m • 3 m • 4 m

Extraction arm designed to extract fumes, gases and dust. Exterior parallelogram arms balanced with two hydraulic suspension springs. Black painted hood of steel with built in damper. Combined universal- and spinning joint to make it possible to turn the hood more than 90° in all directions. Including wallbracket and flame-proof double skin flexible hose 160 mm Ø with internal steel spiral. Adapted for central or individual extraction fan.



	<p>Super-Max® 1,5 m. With wallbracket.</p> <p>Super-Max® 1,5 m. With wallbracket.</p> <p>Super-Max® 2 m. With wallbracket.</p> <p>Super-Max® 2 m. With wallbracket.</p> <p>Super-Max® 3 m. With wallbracket.</p> <p>Super-Max® 4 m. With wallbracket.</p>	<table border="1"> <thead> <tr> <th>A</th> <th>B</th> <th>C</th> <th>Model No.</th> </tr> </thead> <tbody> <tr> <td>0,25 m</td> <td>—</td> <td>1,5 m</td> <td>P-112</td> </tr> <tr> <td>0,5 m</td> <td>—</td> <td>1,5 m</td> <td>P-113</td> </tr> <tr> <td>0,25 m</td> <td>—</td> <td>2 m</td> <td>P-114</td> </tr> <tr> <td>0,5 m</td> <td>—</td> <td>2 m</td> <td>P-115</td> </tr> <tr> <td>0,5 m</td> <td>—</td> <td>3 m</td> <td>P-117</td> </tr> <tr> <td>0,5 m</td> <td>0,7 m</td> <td>3 m</td> <td>P-121</td> </tr> </tbody> </table>	A	B	C	Model No.	0,25 m	—	1,5 m	P-112	0,5 m	—	1,5 m	P-113	0,25 m	—	2 m	P-114	0,5 m	—	2 m	P-115	0,5 m	—	3 m	P-117	0,5 m	0,7 m	3 m	P-121
A	B	C	Model No.																											
0,25 m	—	1,5 m	P-112																											
0,5 m	—	1,5 m	P-113																											
0,25 m	—	2 m	P-114																											
0,5 m	—	2 m	P-115																											
0,5 m	—	3 m	P-117																											
0,5 m	0,7 m	3 m	P-121																											
	<p>Fan P-Max® 1300 m³/0,37 kW/~3. For Super-Max®/Ply-Max® wallbracket.</p> <p>Fan P-Max® 2100 m³/0,75 kW/~3. For Super-Max®/Ply-Max® wallbracket.</p> <p>Fan P-Max® 2100 m³ TURBO/0,75 kW/~3. For Super-Max®/Ply-Max® wallbracket.</p>	<p>P-122</p> <p>P-123</p> <p>P-124</p>																												
	<p>Energy Saver E-Man®. Start/stop of the fan from the hood.</p> <p>Energy Saver Automatic E-Max®. Automatic start/stop of the fan by welding.</p>	<p>P-025</p> <p>P-014</p>																												
	<p>Lampcartridge 24 V Halogen. For hood. 10 m cable with switch.</p> <p>Transformer 220/24 V for halogen lampcartridge.</p>	<p>P-019</p> <p>P-020</p>																												
	<p>Extension hose 160 mm Ø-2 m. With hood magnets.</p> <p>Extension hose 160 mm Ø-3 m. With hood magnets.</p>	<p>P-017</p> <p>P-018</p>																												
	<p>Ceiling/floor stanchion 1 m. For extraction arm with wallbracket.</p> <p>Ceiling/floor stanchion 2 m. For extraction arm with wallbracket.</p>	<p>P-021</p> <p>P-022</p>																												

We reserve the right to make design changes.

		Pressure loss chart for Super-Max® 160 mm Ø extraction arms					
		500 m³/h	700 m³/h	1000 m³/h	1200 m³/h	1300 m³/h	1500 m³/h
	3x90°						
	Ø 160 2 m	110 Pa	220 Pa	385 Pa	550 Pa	660 Pa	880 Pa
	Ø 160 3 m	120 Pa	240 Pa	420 Pa	600 Pa	720 PA	960 Pa
Ø 160 4 m	130 Pa	260 Pa	455 Pa	650 Pa	780 Pa	1020 Pa	

<p>0,25 m</p>	<p>0,5 m</p>
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The idea

An extractor arm extracts smoke, dust and gases directly at source - before the contamination has spread in the premises and been inhaled.

A very profitable investment

Plymoth extractors decrease the need for general ventilation as well as the amount of dust in the air. Less dust will give less wear on the machinery, less cleaning in the workshop and in the office, better lighting (no dirty lamps), cleaner material handling (washing baths in the paintshop will last longer), higher working tempo (dirty air is tiring) and less absence (bronchial illness).

Few other investments will cut costs in the same way

Works in practice

Extractor arms with large hoses (160 mm Ø) extract smoke, dust and gases from a large area even when the hood is placed at a distance.

The perfect fume extractor!

The parallel arms is the simple answer. No shaky friction joints, counter weights or telescopic tubes are needed. The hood is incredibly easy to move but still retains a perfect positional setting. The constant adjustment problem is over.

The high quality extractor arm

Plymoth Flexi® is a high quality extractor arm. It has a long strong hood made of steel to withstand wear and tear from sparks, chemicals and heat. The hose is very durable. A hose is considerably more durable against tough knocks and blows than for example thin steel- or aluminium tubes, which quickly get battered.

25 years experience

25 years experience of construction and production are at your disposal! The Plymoth extraction systems are a combination of well tested solutions and new ideas.







Plymoth is always a step ahead, but not expensive!

FLEXI 2M - 3M - 4M - 5M




Extraction arm in a robust and extremely easy to manoeuvre design, based on the new parallelogram technology and 3 spring-assisted joints. A black hood with optimized airflow and easy-to-reach ringhandle and built in damper.

Flame-proof double skin flexible hose of PVC 160 mm Ø with internal steel spiral. Wallbracket included.

	<p>Extraction arm Flexi® Ø 160 mm – 2 m. Wallbracket included.</p> <p>Extraction arm Flexi® Ø 160 mm – 3 m. Wallbracket included.</p> <p>Extraction arm Flexi® Ø 160 mm – 4 m. Wallbracket included.</p> <p>Extraction arm Flexi® Ø 160 mm – 5 m. Wallbracket included.</p>	<p>Model No.</p> <p>P-007</p> <p>P-008</p> <p>P-009</p> <p>P-010</p>
	<p>Fan P-Max® 1300 m³/0,37 kW/~3. For Flexi® wallbracket.</p> <p>Fan P-Max® 2100 m³/0,75 kW/~3. For Flexi® wallbracket.</p> <p>Fan P-Max® 2100 m³ TURBO/0,75 kW/~3. For Flexi® wallbracket.</p>	<p>P-011</p> <p>P-012</p> <p>P-013</p>
	<p>Energy Saver E-Man®. Start/stop of the fan from the hood.</p> <p>Energy Saver Automatic E-Max®. Automatic start/stop of the fan by welding.</p>	<p>P-025</p> <p>P-014</p>
	<p>Lampcartridge 24 V Halogen. For hood. 10 m cable with switch.</p> <p>Transformer 220/24 V for halogen lamp cartridge.</p>	<p>P-019</p> <p>P-020</p>
	<p>Extension hose Ø 160 mm – 2 m. With magnetic hood.</p> <p>Extension hose Ø 160 mm – 3 m. With magnetic hood.</p>	<p>P-017</p> <p>P-018</p>
	<p>Ceiling/floor stanchion 1 m. For extraction arm Flexi® with wallbracket.</p> <p>Ceiling/floor stanchion 2 m. For extraction arm Flexi® with wallbracket.</p>	<p>P-021</p> <p>P-022</p>

We reserve the right to make design change

 3x90°	Pressure loss chart for Flexi® 160 mm Ø extractor arms					
	500 m³/h	600 m³/h	700 m³/h	800 m³/h	900 m³/h	1000 m³/h
Flexi® 2 m	180 Pa	270 Pa	360 Pa	450 Pa	600 Pa	810 Pa
Flexi® 3 m	200 Pa	290 Pa	400 Pa	510 Pa	660 Pa	900 Pa
Flexi® 4 m	220 Pa	310 Pa	450 Pa	580 Pa	730 Pa	990 Pa
Flexi® 5 m	250 Pa	330 Pa	490 Pa	650 Pa	820 Pa	1080 Pa



The idea

An extractor arm extracts smoke, dust and gases directly at source - before the contamination has spread in the premises and been inhaled.

Takes care of large areas

The Plymouth Super-Flex® is specially developed for welding, mixing of chemicals, grinding etc., when you need to reach over long distances.

Works in practice

Extractor arms with large hoses (160 mm Ø) extract smoke, dust and gases from a large area even when the hood is placed at a distance.

The perfect fume extractor!

The parallel arms is the simple answer. No shaky friction joints, counter weights or telescopic tubes are needed. The hood is incredibly easy to move but still retains a perfect positional setting. The constant adjustment problem is over.

Ball-bearing articulated support arm

The support arm is extremely flexible due to the Plymouth well tested ball-bearing system.

The high quality extractor arm

Plymouth Super Flex® is a high quality extractor arm. It has a long strong hood made of steel to withstand wear and tear from sparks, chemicals and heat. The hose is very durable. A hose is considerably more durable against tough knocks and blows than for example thin steel- or aluminium tubes, which quickly get battered.

A very profitable investment

Plymouth extractors decrease the need for general ventilation as well as the amount of dust in the air. Less dust will give less wear on the machinery, less cleaning in the workshop and in the office, better lighting (no dirty lamps), cleaner material handling (washing baths in the paintshop will last longer), higher working tempo (dirty air is tiring) and less absence (bronchial illness).

Few other investments will cut costs in the same way

25 years experience

25 years experience of construction and production are at your disposal! The Plymouth extraction systems are a combination of well tested solutions and new ideas.

Plymouth is always a step ahead, but not expensive!

SUPER-FLEX 4 - 5 - 6 - 7 - 8 - 9M

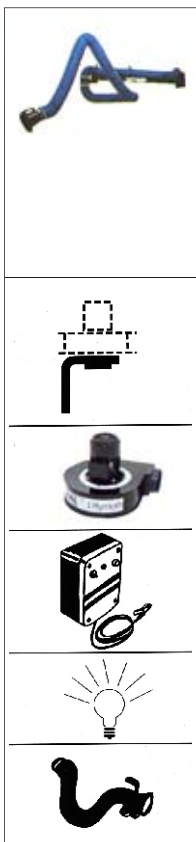


Extractor-crane with extractor and suspension arm in one. Twin ball bearings in arm give easy horizontal movement. Extractor arm based on the new parallelogram technology and 3 spring assisted joints give unsurpassed vertical movement. Cable, hoses, welding tools etc up to 50 kg can be suspended from the horizontal arm.



A black hood with optimized airflow and easy-to-reach ring-handle and built in damper.

Flame proof double skin flexible hose of PVC 160 mm Ø with internal steel spiral. Wallbracket included.



Extractor-crane Super-Flex® Ø 160 mm. Wallbracket, horizontal arm with ball bearings, extractor arm, hose and hood.

Horizontal arm	Extractor arm	Total length	Model No.
2 m	2 m	4 m	P-033
2 m	3 m	5 m	P-034
3 m	2 m	5 m	P-035
2 m	4 m	6 m	P-036
3 m	3 m	6 m	P-037
4 m	2 m	6 m	P-038
2 m	5 m	7 m	P-039
3 m	4 m	7 m	P-040
4 m	3 m	7 m	P-041
3 m	5 m	8 m	P-042
4 m	4 m	8 m	P-043
4 m	5 m	9 m	P-044

Fan mounting bracket for the wallbracket of the Extractor crane. P-045

Fan P-Max® 1300 m³/0,37 kW/~3. For fan mounting bracket. P-011
Fan P-Max® 2100 m³/0,75 kW/~3. For fan mounting bracket. P-012
Fan P-Max® 2100 m³ TURBO/0,75 kW/~3. For fan mounting bracket. P-013

Energy Saver E-Man®. Start/stop of the fan from the hood. P-025

Energy Saver Automatic E-Max®. Automatic start/stop of the fan by welding. P-014

Lampcartridge 24 V Halogen. For hood. 10 m cable with switch. P-019
Transformer 220/24 V for halogen lamp cartridge. P-020

Extension hose Ø 160 mm – 2 m. With magnetic hood. P-017
Extension hose Ø 160 mm – 3 m. With magnetic hood. P-018

We reserve the right to make design changes.

5x90°	Pressure loss chart for Extractor-crane Super-Flex® 160 mm Ø.					
	500 m³/h	600 m³/h	700 m³/h	800 m³/h	900 m³/h	1000 m³/h
4 m (2+2)	240 Pa	350 Pa	460 Pa	570 Pa	750 Pa	1000 Pa
5 m (2+3)	265 Pa	370 Pa	500 Pa	630 Pa	810 Pa	1080 Pa
5 m (3+2)	260 Pa	360 Pa	470 Pa	580 Pa	770 Pa	1020 Pa
6 m (2+4)	280 Pa	390 Pa	550 Pa	700 Pa	880 Pa	1170 Pa
6 m (3+3)	270 Pa	380 Pa	510 Pa	640 Pa	830 Pa	1110 Pa
6 m (4+2)	265 Pa	370 Pa	480 Pa	600 Pa	780 Pa	1040 Pa
7 m (2+5)	310 Pa	410 Pa	590 Pa	770 Pa	970 Pa	1260 Pa
7 m (3+4)	290 Pa	400 Pa	560 Pa	710 Pa	900 Pa	1200 Pa
7 m (4+3)	280 Pa	390 Pa	520 Pa	660 Pa	840 Pa	1130 Pa
8 m (3+5)	320 Pa	420 Pa	600 Pa	780 Pa	990 Pa	1290 Pa
8 m (4+4)	300 Pa	410 Pa	570 Pa	730 Pa	901 Pa	1220 Pa
9 m (4+5)	330 Pa	430 Pa	610 Pa	800 Pa	1000 Pa	1310 Pa



TERFU

Local extractor with friction joints for worksites where great flexibility is important

The TERFU is a local fume extractor with a friction joint developed for use in worksites where great flexibility is required, e.g. in electronics and chemistry laboratories.

The friction joints with ball bearings make positioning convenient and simple.

The TERFU is a flexible local extractor that stays in position when adjusted, thanks to the easily adjustable joints, movable swivel parts and support springs.

All the necessary adjustment of joints etc. can be made with one hand. The smooth aluminum tubes and the easily dismantled plastic joints facilitate cleaning the inside of the suction duct. Should it be necessary, the whole extractor can easily be dismantled.

The TERFU-joint is available in white and blue. The extractor is designed for bench, ceiling or wall mounting, and supplied with air-tight damper.

The TERFU may also be delivered with PP-tubes in dimensions $\varnothing 50$ and $\varnothing 75$ mm. Dimension $\varnothing 50$ is also available as ESD-safe design according to type approval EN 100015-1.



Ceiling mounted extractor arm with dome hood
(TIM 250, T 1500-75, K 350-75)



Table mounted extractor arm with metal hood
(B 1000-50, M 250-50)



Wall mounted extractor arm with flat-screen hood
(V 1500-75, PH 300-75)



Table mounted extractor arm, pipes and suction nozzle in polypropylene
(B 1300-75PP, S 300-75PP)

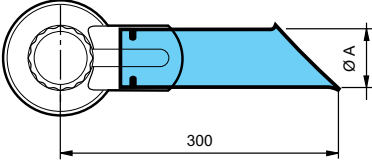


ESD-safe model with suction nozzle for wall mounting
(V 1000-50ESD, S 300-50ESD)



Standard accessories

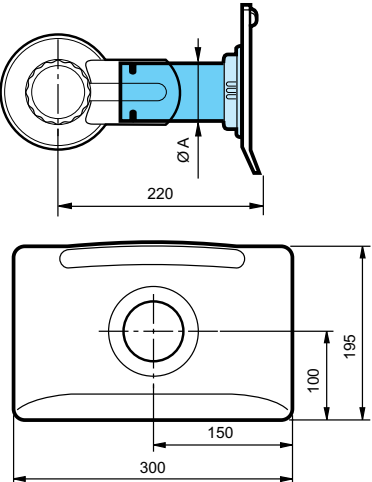
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|-------------------------|-------------|-------------------------|-------------|
| 1 Dome hood | K 350-75 | 9 Suction nozzle | S 300-50 |
| 2 Metal hood | M 250-50 | 10 Suction nozzle ESD | S 300-50ESD |
| 3 Metal hood with light | MB 250-75 | 11 Quick table mount | SF-50 |
| 4 Metal hood ESD | M 250-50ESD | 12 Flexibelt bordsfäste | BF |
| 5 Flat screen hood | PH 300-75 | 13 Reducer 100-80 mm | RM 100-80 |
| 6 Suction nozzle PP | S 300-75PP | 14 Reducer 100-75 mm | RM 100-75 |
| 7 Suction nozzle PP | S 300-50PP | 15 Reducer 100-50 mm | RM 100-50 |
| 8 Suction nozzle | S 300-75 | | |



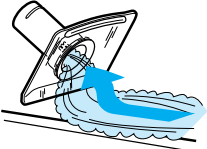
SUCTION NOZZLE
Designation S 300-50 or 300-75
 The suction nozzle is used for work in tougher environments without obscuring the vision of the workpiece. The nozzle is also available in PP-plastic and ESD-design.

Ø A
50
75

Material	Aluminium
Temperature Range	-15°C to +80°C
Weight	115 & 160 grams

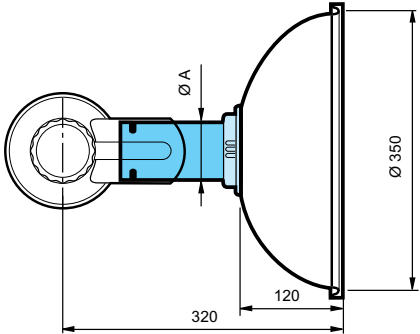


FLAT SCREEN HOOD
Designation PH 300-50 or 300-75
 The flat screen hood has been designed to maximize the working radius without obscuring the vision of the workpiece. This hood provides the best extraction performance at bench work.



Ø A
50
75

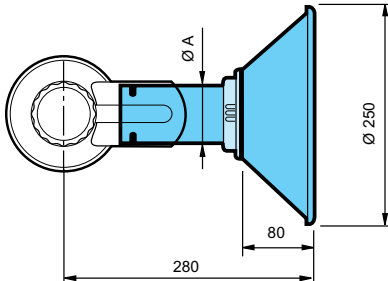
Material	Plexiglass (PMMA) (high impact)
Temperature Range	-15°C to +80°C
Weight	330 & 365 grams



DOME HOOD
Designation K 350-50 or 350-75
 The dome hood is used to get close to the source of pollution, and screen of the sides, without obscuring the vision of the workpiece.

Ø A
50
75

Material	Plexiglass (PMMA) (high impact)
Temperature Range	-15°C to +80°C
Weight	415 & 450 grams



METAL HOOD
Designation M 250-50 or 250-75
 The aluminium hood is used for work in tougher environments, to catch hot gases, dust concentrations etc. It may be equipped with *working light rated 12 V, 50 W*. Also available in ESD-design.

Ø A
50
75

Material	Epoxy-coated aluminium
Temperature Range	-15°C to +80°C
Weight	300 & 335 grams
Accessory	Light 50 W with transformer 230/12 VAC



White design



Suction nozzle with damper and 360° swivel

TEX

2000

with gas spring

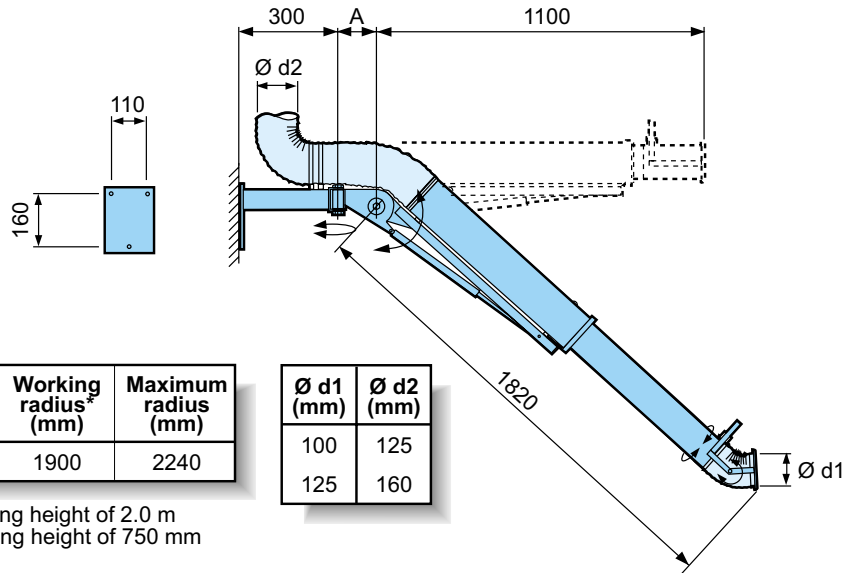
Telescopic local extractor suitable for confined spaces, e.g. welding booths and workbenches.

The FUMEX local extractor TEX, with the length 2 m, is a telescopic local extractor for e.g. welding worksites where a compact local extractor with low pressure drop is required. In addition to the telescopic function, the TEX is also equipped with a gas spring that balances the dead weight of the arm. The suction nozzle with a manually operated damper incorporates a swivel function. It may be rotated 360° and moved to a 90° angle.

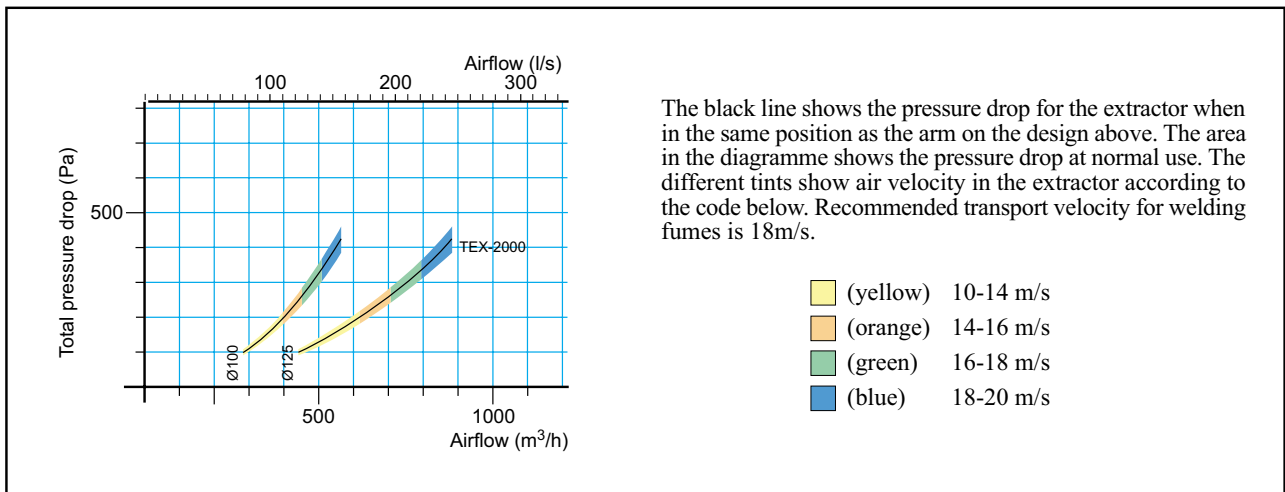
FUMEX always designs its local extractors with supporting arms on the outside, which ensures a natural and undisturbed air flow. In addition, the pressure drop will be low and there is hardly any risk of ducts being blocked. The TEX may also be equipped with a flat screen hood for even greater efficiency. A conical hood, with or without halogen light, is also available.

The smooth inside of the suction duct makes the TEX very easy to clean. Adjustments of joints as well as maintenance can easily be taken care of with hand tools from the outside.

The FUMEX RX is easy to install and delivered with brackets for ceiling or floor mounting.



* At a mounting height of 2.0 m and a working height of 750 mm



Hose

Made of spring steel coil completely embedded in PVC-coated polyamide fabric.
For other hose qualities, contact FUMEX.

Tube

Made of powder coated, rounded sheet steel.

Sliding lining

Material: PEHD-300, adjustable friction

Delivery

For easy installation, the arm is delivered fully assembled including bracket for wall mounting. The arm can also be delivered in white coating and tubes in stainless steel. Accessories include brackets for ceiling, floor and table mounting and flat screen hood or conical hood with or without halogen light.

Hose

Qualities Non-inflammable, suitable for welding fumes and flue gas.
Temperature range -10°C to +90° C

Sliding lining

Temperature range -10°C to +80° C

Other information

Surface treatment of metal components Powder coating
Weight 14, 17 och 19 kg